

YELLOW SUPER WEATHERSTRIP ADHESIVE PART NO. 49430

PHYSICAL PROPERTIES

Base.....Synthetic rubber, resin
Vehicle Acetone, rubber solvent naphtha, toluene
and methyl ethyl ketone
Viscosity, Brookfield RVF
Viscometer,
4 Spindle @ 20 RPM..... Approximately 4000 @ 24 ± 1°C
Solids, by Weight Approximately 28%
Weight per Gallon..... Approximately 7.4 lbs. @ 24 ± 1°C
Color Yellow
Flash Point, Tag Closed Cup <0°F
Storage Stability Approximately 1 year @ 24 ± 1°C

PERFORMANCE PROPERTIES

Values dependent on porosity of substrates, coverage,
temperature and humidity conditions.

Bonding Range..... 3 minutes to 30 minutes
Set-up Time... Achieves 90% of total strength in 24 hours
Coverage Up to 100-200 sq. ft./gal. - brush
Resistance Properties..... High resistance to heat
and moisture. Good resistance to oil
Temperature Limitations 325°F+, 1 lb/sq/inch in shear
Clean-up..... Toluene, 1,1,1-Trichloroethane



DESCRIPTION

Dynatex® Super Weatherstrip Adhesive is a versatile trim adhesive widely used in automotive and furniture trim such as vinyl coated fabric and trim fabrics to metal and wood. **Dynatex® Super Weatherstrip Adhesive** is air-drying contact cement that allows quick bonding yet maintains enough versatility in tack to allow large areas to be spread and bonded at one time. The drying characteristics allow for repositioning parts after contact is made. The maximum strength of **Dynatex® Super Weatherstrip Adhesive** is attained after all the solvent has been released. It is non-staining or discoloring on most vinyl's with good plasticizer resistance on most compounds. It has a high viscosity for bond application.

FEATURES

- Water resistant
- Excellent chemical resistance
- Fast drying withstands temperature extremes
- Resists oil and most shop and automotive fluids
- Holds sanding disks

TYPICAL APPLICATIONS

- Door and trunk moldings
- Body side moldings
- Decorative trim
- Seat trim
- Headliner trim
- Landau tops
- All types of automotive weather-stripping and much more.....

APPLICATION INFORMATION

Surfaces to be bonded must be free from moisture, dirt, grease, oil, rust, or other contaminants. Normally applied to one surface.

Apply bead to one surface, press together to transfer adhesive. Let dry until tacky and then press firmly together.

STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), **Dynatex® Super Weatherstrip Adhesive** has a shelf life of 12 months from date of shipment.

In Countries where high heat and humidity are a factor, special precautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright. DO NOT stack cartons on their side. **NEVER** stack cartons more than 8 high. DO NOT store within 1 meter (4 feet) of roofline of the warehouse or storage building.

TRANSPORTATION INFORMATION

DOT Road Shipment Information

Hazard Class.....ORM-D
Identification Number.....UN1133
Packing Group III
Proper Shipping Name..... Consumer Commodity
Label ORM-D (Adhesives)

USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used require government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

The supplier warrants only that its products will meet its specifications. There is no use, nor any other express or implied warranty. The user's exclusive remedy and the supplier's sole liability is limited to refund of the purchase price or replacement of any product when to be otherwise than as warranted. The supplier will not be liable for incidental or consequential damages of any kind.

Suggestions of uses should not be taken as inducements to infringe any patents.

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